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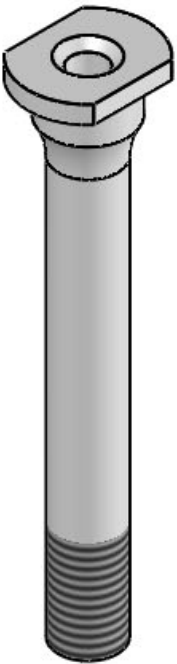
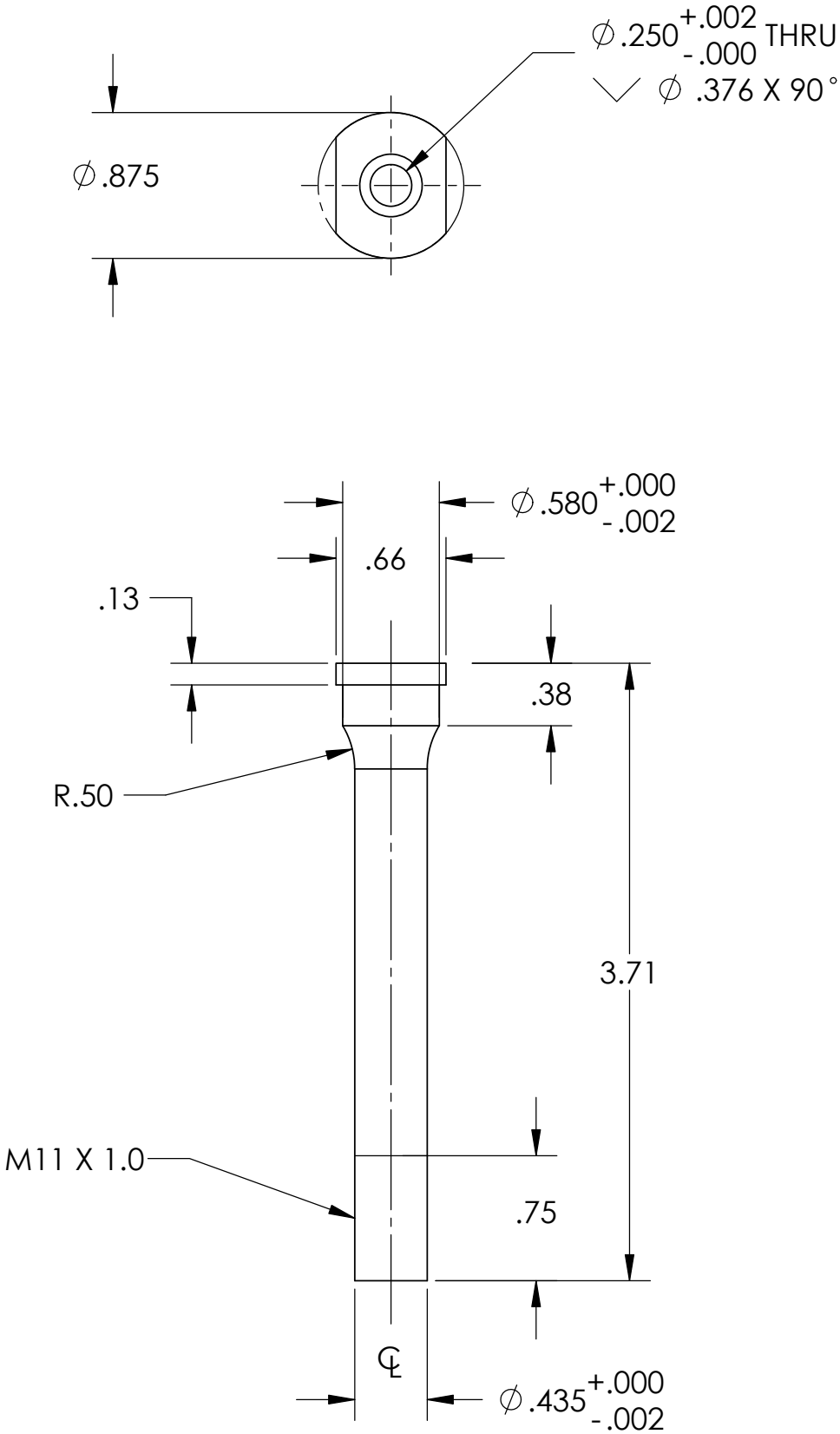
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR1		N/C
N/C	INITIAL RELEASE	06/04/09	P. BRAVO
A	INCORPORATED ECN 02935, 04227	11/11/13	P. BRAVO
B	INCORPORATED ECN 06608	02/19/21	J. GARDINER

A

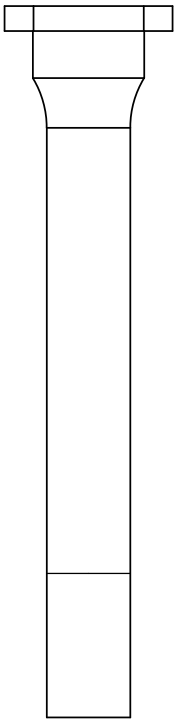
B

C

D



647.2510

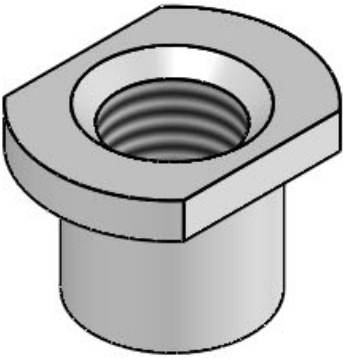
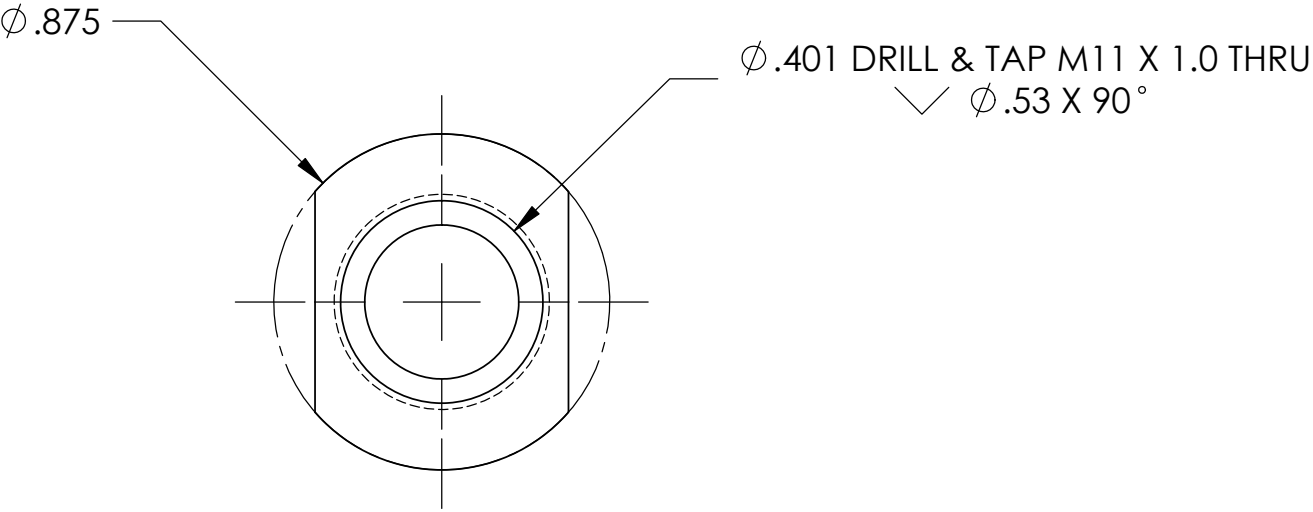


NOTES:

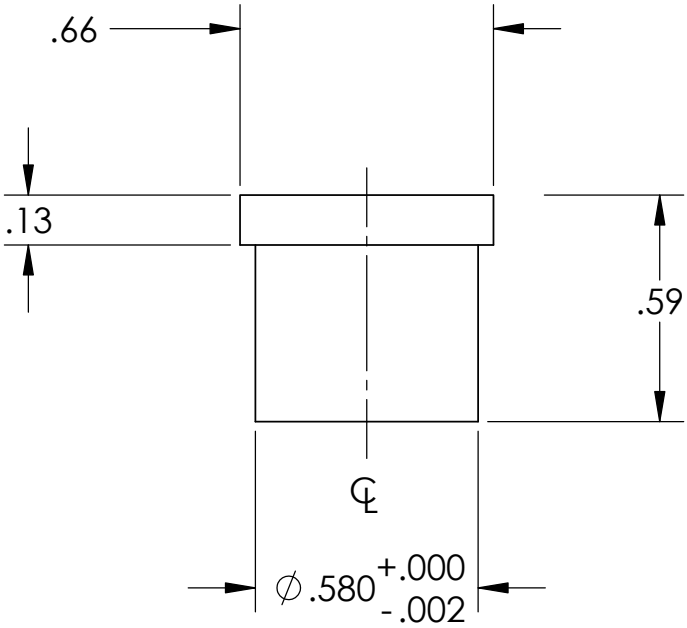
- 1 MATERIAL: STAINLESS STEEL 17-4 PH, CONDITION: H1150
- 2 FINISH: PASSIVATE PER MIL-S-5002 TYPE 6
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120

				647.2512	SLEEVE	<div>1</div>	<div>2</div>
				647.2511	NUT	<div>1</div>	<div>2</div>
				647.2510	SLEEVE	<div>1</div>	<div>2</div>
			FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY		PARTS LIST					
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR)		<div><div><div><div></div><div>DART</div><div>AEROSPACE</div></div><div>APICAL INDUSTRIES, INC. dba DART AEROSPACE</div></div><div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div></div>			
647.1300		DRAWN BY	CHECKER				
		J. GARDINER	P. BRAVO				
		DRAWING APPROVAL P. BRAVO 06-04-09					
		CONTRACT No.					
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		SKID SLEEVE			
		SIZE	CAGE CODE	DWG. NO.	REV.		
		B	07MZ6	647.2500	B		
		SCALE NONE				SHEET	1 OF 3

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647.2511



ORIGINAL DATE (MO-DA-YR)		06-04-09
DRAWN BY J. GARDINER	CHECKER P. BRAVO	
DRAWING APPROVAL P. BRAVO 06-04-09		
CONTRACT No.		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS $\pm .01$
3 PLACE DECIMALS $\pm .005$
ANGLES $\pm .5^\circ$

DART
AEROSPACE

APICAL INDUSTRIES, INC.
dba DART AEROSPACE

3030 ENTERPRISE CT.,
SUITE A
VISTA, CA. 92081
(760)-724-5300

SKID SLEEVE

SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.2500	REV. B
SCALE NONE		SHEET 2 OF 3	


Technical drawing of a mechanical part, showing two views: a top view (circular) and a side view (cylindrical).

Top View Dimensions:

- Overall diameter: $\phi .875$
- Inner hole diameter: $\phi .250^{+.002}_{-.000}$ THRU
- Chamfer specification: $\checkmark \phi .376 \times 90^\circ$

Side View Dimensions:

- Top flange outer diameter: $\phi .580^{+.000}_{-.002}$
- Top flange thickness: .13
- Top flange inner diameter: .66
- Distance from top flange to the start of the main body: .38
- Radius of the transition: R.50
- Length of the main body: 2.84
- Distance from the bottom of the main body to the center of the hole: .75
- Bottom hole diameter: $\phi .435^{+.000}_{-.002}$
- Thread specification: M11 X 1.0
- Bottom hole symbol: ϕ

ORIGINAL DATE (MO-DA-YR)		06-04-09		<div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div> <div>APICAL INDUSTRIES, INC. dba DART AEROSPACE</div>													
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CONTRACT No.				<div>SKID SLEEVE</div> <table><tr><td>SIZE</td><td>CAGE CODE</td><td>DWG. NO.</td><td>REV.</td></tr><tr><td>B</td><td>07MZ6</td><td>647.2500</td><td>B</td></tr><tr><td colspan="3">SCALE NONE</td><td>SHEET 3 OF 3</td></tr></table>		SIZE	CAGE CODE	DWG. NO.	REV.	B	07MZ6	647.2500	B	SCALE NONE			SHEET 3 OF 3
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B	07MZ6	647.2500	B														
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